

### Clause 7.5.6 Common Surface Loadings and Detention Periods

The removal of particles of varying hydraulic subsidence value is solely a function of surface overflow rate also called "surface loading" and is independent of the depth of the basin for discrete particle and unhindered settling. However, contact opportunities among particles leading to aggregation increasing depths for flocculent particles having tendency to agglomerate while settling, such as alum and iron flocs. The range of surface loadings and detention periods for average design flow for different types of sedimentation tanks are as follows:

| Tank type                         | Surface loading $m^3 / m^2 / d^*$ |                          | Detention period, hr* |                          | Particles normally removed |
|-----------------------------------|-----------------------------------|--------------------------|-----------------------|--------------------------|----------------------------|
|                                   | Range                             | Typical value for design | Range                 | Typical value for design |                            |
| Plain Sedimentation               | upto 6000                         | 15-30                    | 0.01-15               | 3-4                      | Sand, slit and clay        |
| Horizontal flow, Circular         | 25-75                             | 30-40                    | 2-8                   | 2-2.5                    | Alum and iron floc         |
| Vertical Flow (Upflow) Clarifiers | -                                 | 40-50                    | -                     | 1-1.5                    | Flocculent                 |

\*at average design flow